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(54) Title: PROCESS FOR ISOLATING AND PURIFYING P. FALCIPARUM CS PROTEIN VACCINE EX-  
PRESSED IN RECOMBINANT E. COLI

(57) Abstract

Immunogenic polypeptides derived from the repeat region of the circumsporozoite protein of *Plasmodium falcipa-  
rum* are purified by a series of precipitation and chromatographic procedures.

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PROCESS FOR ISOLATING AND PURIFYING P. FALCIPARUM  
C S PROTEIN VACCINE EXPRESSED IN RECOMBINANT E. COLI

This invention relates to a process for producing  
15 purified polypeptide, expressed in recombinant E. coli,  
having therapeutic utility as a vaccine for protecting  
humans against infection by Plasmodium falciparum, the  
infective agent of malaria.

In European Patent Application, EP-A-192,626 by  
20 Ballou et al. (U.S. Patent Application Serial No.  
699,116), which is incorporated by reference, there is  
disclosed and claimed an immunogenic polypeptide capable  
of conferring immunity in mammals to infection by P.  
falciparum, and to a vaccine comprising the immunogenic  
25 polypeptide. The immunogenic polypeptide comprises four  
or more tandem repeat units of the P. falciparum CS  
protein. The P. falciparum repeat unit is a tetrapeptide  
having the following sequence:

Asparagine (Asn) - alanine (Ala) - Asn-proline (Pro) - .

30 In European Patent Application, EP-A-191,748 by Gross et  
al., (U.S. Patent Application Serial No. 699,115), which

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1 is incorporated by reference, there is described and  
claimed an E. coli expression vector having a coding  
sequence for all or a portion of the repeat unit of the CS  
protein P. falciparum, as well as E. coli transformed with  
5 the expression vector and a process for purifying the  
immunogenic polypeptide from a producing E. coli culture.

A persistent problem in the manufacture of new  
drugs and biologicals produced by recombinant-DNA  
technology is the recovery of the product in sufficiently  
10 pure form for its intended use. Vaccines, for example,  
must be sufficiently free of various contaminants of  
cellular origin, including polypeptides, proteins, nucleic  
acids and pyrogenic materials to prevent the development  
of undesirable immune or toxic reactions to such  
15 contaminants. Isolation and purification techniques must  
be designed to specifically eliminate microbial nucleic  
acid contamination, undesirable antigenic substances and  
pyrogenic materials, i.e. materials which elicit febrile  
response in the recipient. Pyrogenic materials are  
20 typically bacterial endotoxins, such as lipopolysaccha-  
rides.

According to the purification procedure disclosed  
in EP-A-191,748 and EP-A-192,626, referred to above,  
polypeptides derived from the P. falciparum CS protein can  
25 be separated from other polypeptides by heating clarified  
cell extract to about 80°C following addition of a  
detergent to maintain solubility of the protein. Heating  
to 80°C for at least about 4 minutes causes nearly all  
undesired bacterial polypeptides and proteins to  
30 precipitate without substantially decomposing the desired  
immunogenic polypeptide. The precipitated bacterial  
polypeptides and proteins can thus be pelleted by  
centrifugation and removed. Young et al., Science 228:958  
(1985), report on certain of the peptides disclosed in  
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- 1 EP-A-192,626 and EP-A-191,748 and purification thereof by ammonium sulfate precipitation and reversed-phase chromatography.

5 Further efforts to develop a production scale isolation and purification procedure for polypeptides derived from P. falciparum CS protein have shown that the above-described heat treatment, while effective for separating most cellular polypeptide contaminants, does not satisfactorily remove other contaminants such as  
10 pyrogens and nucleic acids. This problem is particularly acute in polypeptides derived from P. falciparum CS protein having relatively long basic "tails", such as the Rtet<sub>32</sub> polypeptides, which comprise at least four repeats with a 32 amino acid "tail" rich in arginine.  
15 Because of the basic character of the "tail", the DNA is tightly held in the complex. It has also been found that the concentration of endotoxins in the heat-treated cell extract is also undesirably high.

#### SUMMARY OF THE INVENTION

20 In accordance with the present invention, there is provided a process for isolating and purifying a polypeptide, comprising four or more tandem repeat units of the P. falciparum CS protein, from a partially purified cell lysate derived from a recombinant E. coli host cell  
25 culture, wherein the lysate contains protein, nucleic acid and pyrogenic contaminants of cellular origin. The process comprises a series of selective precipitation steps followed by two chromatographic steps, ion exchange chromatography and reversed-phase chromatography.

30 More particularly, the invention is a process for purifying an immunogenic polypeptide, comprising four or more tandem repeat units of the P. falciparum CS protein, from a clarified cell lysate from a recombinant E. coli host cell culture which comprises:

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- 1           (a) selectively precipitating bacterial  
contaminants;
- (b) selectively precipitating the immunogenic  
polypeptide from the supernatant of step (a);
- 5           (c) resolubilizing the precipitate from step (b)  
containing the immunogenic polypeptide and selectively  
precipitating bacterial contaminants from the solution;
- (d) contacting the solution of the immunogenic  
polypeptide with an ion exchange support and collecting  
10 fractions which contain the polypeptide; and
- (e) contacting the solution of the immunogenic  
polypeptide with a solid, hydrophobic support whereby the  
polypeptide is adsorbed to the support, eluting the  
polypeptide from the support with a polar organic solvent  
15 and collecting fractions which contain the purified  
polypeptide.

In a preferred embodiment, the invention is a  
process for isolating and purifying R32NS1<sub>81</sub> which  
comprises

- 20           a) disrupting the cells and separating the  
cellular debris from said suspension to provide a  
clarified cell extract containing the peptide R32NS1<sub>81</sub>  
together with undesired polypeptides, proteins, DNA and  
endotoxins;
- 25           b) treating the clarified extract with  
polyethyleneimine so as to precipitate undesired bacterial  
contaminants and thereafter separating the precipitated  
bacterial contaminants from the supernatant containing the  
peptide R32NS1<sub>81</sub>;
- 30           c) adding ammonium sulfate to the supernatant  
containing R32NS1<sub>81</sub> to a concentration of about 20% to  
about 40% of saturation, precipitating from the cell  
extract ammonium sulfate together with the peptide  
R32NS1<sub>81</sub>, forming a suspension of said precipitate and  
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1 separating therefrom the supernatant containing the  
peptide R32NS1<sub>81</sub>;

d) adjusting said supernatant liquid to a pH of  
about 2 with acid, thereby precipitating bacterial  
5 contaminants, and separating the precipitated bacterial  
contaminants from the supernatant containing R32NS1<sub>81</sub>;

e) adding a chaotropic agent to the supernatant  
containing R32NS1<sub>81</sub> and contacting the supernatant with  
a cation exchanger, followed by elution at a pH of about  
10 6.5 and collecting the eluate;

f) removing residual bacterial contaminants from  
said ion exchange eluate by reversed-phase high  
performance liquid chromatography (HPLC), using as the  
stationary phase C2-18 alkyl groups on a solid support,  
15 and as the mobile phase, a polar organic solvent to  
provide an eluate which is free of bacterial contaminants;  
and

g) subjecting the reversed-phase HPLC eluate to  
diafiltration to yield a retentate of pure polypeptide  
20 R32NS1<sub>81</sub>.

In another preferred embodiment, the invention is  
a process for isolating and purifying the polypeptide  
R32tet<sub>32</sub> from a cell culture of E. coli producing said  
peptide, which process comprises:

25 a) disrupting the cells and separating the  
cellular debris from said suspension to provide a  
clarified cell extract containing the peptide R32tet<sub>32</sub>  
together with undesired polypeptides, proteins, DNA and  
endotoxins;

30 b) heating the clarified extract to a  
temperature of about 75°C to about 90°C, so as to  
precipitate selectively undesired bacterial contaminants,  
without substantial precipitation or degradation of the  
polypeptide R32tet<sub>32</sub>, and thereafter cooling the cell  
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- 1     xtract and separating the precipitated bacterial  
contaminants from the supernatant containing R32tet<sub>32</sub>;  
c) adding ammonium sulfate to the cooled  
supernatant containing R32tet<sub>32</sub> to a concentration of  
5     about 25% to about 40% of saturation, precipitating from  
the supernatant ammonium sulfate together with the peptide  
R32tet<sub>32</sub>, forming a suspension of said precipitate and  
separating therefrom the supernatant containing the  
peptide R32tet<sub>32</sub>;  
10     d) adding to the supernatant liquid a soluble  
salt so as to increase the ionic strength of said  
supernatant liquid and adjusting said supernatant liquid  
to a pH of about 2 with acid, thereby precipitating  
bacterial contaminants and separating the precipitated  
15     bacterial contaminants from the supernatant containing  
R32tet<sub>32</sub>;  
e) subjecting the supernatant of the acid  
precipitation to diafiltration using an ammonium acetate  
buffer containing dithiothreitol at a pH of about 5;  
20     thereby yielding a retentate containing peptide R32tet<sub>32</sub>;  
f) contacting the retentate with a cation  
exchanger, followed by elution with a salt at a pH of  
about 5, and collecting the eluate;  
g) removing residual bacterial contaminants from  
25     said ion exchange eluate by reversed-phase high  
performance liquid chromatography (HPLC), using as the  
stationary phase C2-18 alkyl groups on a solid support,  
and as the mobile phase, a polar organic solvent to  
provide an eluate free of bacterial contaminants; and  
30     h) subjecting the reversed-phase HPLC eluate to  
diafiltration to yield a retentate of pure polypeptide  
R32tet<sub>32</sub>.

In a third preferred embodiment, the invention is  
a process for isolating and purifying the polypeptide



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1. R32LA from a cell culture of E. coli producing said  
peptid , which process comprises:
  - a) disrupting the cells and separating the  
cellular debris from said suspension to provide a  
clarified cell extract containing the polypeptide  
R32LA together with undesired polypeptides, proteins, DNA  
and endotoxins;
  - b) heating the clarified extract to a  
temperature of about 75°C to about 90°C, so as to  
precipitate selectively undesired bacterial contaminants,  
without substantial precipitation or degradation of the  
polypeptide R32LA, and thereafter cooling the cell extract  
and separating the precipitated bacterial contaminants  
from the supernatant containing R32LA;
  - c) adding ammonium sulfate to the cooled  
supernatant containing R32LA to a concentration of about  
25% to about 60% of saturation, precipitating from the  
supernatant ammonium sulfate together with the peptide  
R32LA, forming a suspension of said precipitate and  
separating therefrom the supernatant containing the  
peptide R32LA;
  - d) adjusting the supernatant liquid containing  
the peptide R32LA to a pH of about 2 with acid, thereby  
precipitating bacterial contaminants and separating the  
precipitated bacterial contaminants from the supernatant  
containing R32LA;
  - e) adjusting the supernatant to a pH of about  
6.5 and contacting the supernatant with an anion exchanger  
and collecting the eluate;
  - f) removing residual bacterial contaminants from  
said ion exchange eluate by reversed-phase high  
performance liquid chromatography (HPLC), using as the  
stationary phase C2-18 alkyl groups on a solid support  
and, as the mobile phase, a polar organic solvent to

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- 1 provide an eluate free of bacterial contaminants; and  
g) subjecting the reversed-phase HPLC eluate to  
diafiltration to yield a retentate of pure polypeptide  
R32LA.

5 The preferred embodiment of the invention yields  
polypeptide derived from P. falciparum CS protein, such as  
R32tet<sub>32</sub>, R32NS1<sub>81</sub> or R32LA, which is pure, that is,  
contains no measurable undesired polypeptides or proteins,  
2 ng/mg or less of DNA and less than 10 Endotoxin Units  
10 (EU)/mg. As used herein, the term "Endotoxin Unit" refers  
to the activity in a defined weight of the U.S. Standard  
Endotoxin. By definition, 1.0 EU is equal to 0.2 ng of  
U.S. Standard Endotoxin, lot EC-2. The Office of  
Biologics (U.S.F.D.A.) establishes this standard and  
15 maintains continuity of the EU with successive lots of the  
U.S. Standard Endotoxin. Such pure polypeptide causes no  
adverse effects in a patient due to contaminants upon  
administration in an amount which is effective to produce  
the desired immune response.

20 DETAILED DESCRIPTION OF THE INVENTION

Immunogenic polypeptides comprising the  
tetrapeptide repeats of the P. falciparum circumsporozoite  
protein, such as those disclosed in EP-A-192,626 and  
EP-A-191,748, referred to above, can be purified according  
25 to the process of the present invention. These include  
Rtet32 polypeptides, Rtet86 polypeptides, RG polypeptides,  
RLR polypeptides, NS1R polypeptides, RNS1 polypeptides,  
RNS1<sub>81</sub> polypeptides and RN polypeptides. This process  
is especially useful for the preparation of malaria  
30 vaccine from R32tet<sub>32</sub>, R32NS1<sub>81</sub> and R32LA, which have  
been found to be highly effective for causing immune  
response in mammals to P. falciparum sporozoites. R32tet  
and R32LA are described in EP-A-192,626 (U.S.S.N. 699,116)  
and EP-A-191,748 (U.S.S.N. 699,115), cited above.

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1 R32NS1<sub>81</sub> comprises the same R32 antigenic sequence fused  
to 80 N-terminal amino acids of NS1. In the fusion, R32  
is fused to the second amino acid of NS1; at the  
C-terminus, amino acid 81 of NS1 is fused to a sequence of  
5 -Ileu-val-asn. Thus, the sequence is:

N-asn-pro (asn-ala-asn-pro)<sub>15</sub>-(asn-  
val-asn-pro)<sub>1</sub>-(asn-ala-asn-pro)<sub>15</sub>-  
asn-val-NS1<sub>81</sub>-C

wherein the NS1<sub>81</sub> sequence is

10 -asn-pro-\*\*\*-met-leu-val-asn-C.

This polypeptide is prepared by use of the techniques  
disclosed in the above-cited patent documents.

As noted above, the process of the present  
invention involves subjecting a clarified cell lysate,  
15 derived from a recombinant E. coli host cell culture and  
containing pyrogenic, proteinaceous and nucleic acid  
contaminants of cellular origin, to a series of  
precipitation and chromatographic procedures including  
reversed-phase high performance liquid chromatography  
20 (HPLC) to yield the desired immunogenic polypeptide  
substantially free of contaminants.

The recombinant E. coli host is prepared by  
standard recombinant DNA techniques. See, for example,  
Young et al. Science, 228: 958 (1985), which is  
25 incorporated herein by reference. Such recombinant cells  
are cultured in nutrient media containing assimilable  
sources of carbon, nitrogen and minerals, in a presence of  
oxygen, by standard fermentation techniques. Following  
fermentation for a time sufficient to express the  
30 immunogenic CS polypeptide, cells are collected, such as  
by centrifugation or filtration. The resulting cell paste  
is then resuspended and subjected to lysis.

Cell lysis can be accomplished by addition of  
lysozyme or other lysing or permeabilizing agent to a

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1 buff red suspension of the cell pellet at a cell concentration of about 100-300 g/L, based on the wet cell pellet weight. The weight of the cell pellet in production scale operation may range from 800-3,000 g, depending on the  
5 particular polypeptide undergoing purification. A suitable lysis buffer is Tris (50 mM), EDTA (2 mM), dithiothreitol (DDT) (0.1 mM), and glycerol (5%) having a pH of 8.0. Alternatively, a buffer comprising sodium phosphate (50 mM), EDTA (2 mM) and glycerol (5%), having a  
10 pH of 6.5 may be used. Lysis may also be performed by mechanical or ultrasonic disruption means in an absence of lysozyme. Satisfactory results have been obtained on a production scale using a glass bead Dynomill (Impandex, Maywood, NJ) or a Gaulin homogenizer (APV Gaulin, Inc.,  
15 Everett, Massachusetts). A combination of chemical, mechanical and/or ultrasonic lysing means may be employed, if desired.

The lysed suspension is can be treated with a detergent, such as deoxycholate, e.g. sodium salt,  
20 (approx. 0.1%), to prevent binding of the desired immunogenic polypeptide to the cell debris, although this procedure is not necessary. The deoxycholate may be incorporated lysis buffer, if desired. The lysed suspension is clarified, e.g., by continuous  
25 centrifugation at 39,900 x g in a Beckman JCF-Z rotor at a flow rate of 100-500 ml/min.

The clarified extract is then treated to selectively precipitate bacterial contaminants, i.e., proteins and, preferably, also nucleic acids. Such  
30 precipitation can be carried out by a variety of means. For example, the Rtet<sub>32</sub>, Rtet<sub>86</sub>, RLA, RG, RN, RNS1, RNS1<sub>81</sub> and NS1R polypeptides are heat stable and soluble at about 80°C. Therefore, bacterial protein contaminants are conveniently selectively precipitated by heating the  
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1 clarified cell lysate to approximately 75-90°C, preferably  
about 80°C. By way of further example, chemical agents  
which selectively precipitate nucleic acids can be  
employed. Polyethyleneimine (PEI), about 0.1 to 1%, for  
5 example, removes most of the E. coli DNA and RNA and some  
of the soluble bacterial proteins. In one embodiment of  
the invention, the clarified cell extract is treated with  
PEI by addition of the PEI following disruption. Other  
selective precipitation procedures which can be employed  
10 include salting out such as with sulfate, phosphate or  
citrate salts with monovalent cations such as ammonium,  
potassium or sodium; precipitation with organic solvents  
such as a C 1-3 alcohol, acetone, acetonitrile or  
tetrahydrofuran; precipitation with organic polymers such  
15 as polyethylene glycol or with charged polyelectrolytes  
such as polyacrylates, caprylic acid salts and rivanol;  
and precipitation by pH adjustment. By such selective  
precipitation steps, most of the malaria antigen, e.g.,  
greater than 75%, remains in solution.

20 Because the P. falciparum repeat region is  
largely stable at high temperature, heat precipitation is  
especially useful in purification of peptides not having  
less heat-stable sequences fused thereto, e.g., the RLA,  
RG and RN polypeptides. Polyethyleneimine precipitation,  
25 however, was not very effective as an initial purification  
step in the case of another polypeptide fused to the  
tet<sub>32</sub> sequence.

Following the initial step, the malaria antigen  
is selectively precipitated. The preferred technique for  
30 selectively precipitating the malaria antigen is salting  
out, as described above, preferably using ammonium sulfate.

Ammonium sulfate is admixed with the supernatant  
from the first selective precipitation to a concentration  
sufficient for selective precipitation of the polypeptide  
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1 derived from P. falciparum CS prot in. In th cas of  
R32t t<sub>32</sub>, the conc ntration of ammonium sulfate should  
be betw en 25% and 40% of saturation; in th case of R32LA  
addition of ammonium sulfat b tween 25% and 60% of  
5 saturation is useful for selective precipitation of the  
desired polypeptide; in the case of the NS1 construct,  
ammonium sulfate at 20-40% of saturation is useful. The  
ammonium sulfate addition may be carried out in stages,  
whereby those proteins precipitable by the ammonium  
10 sulfate saturation at each selected stage are removed.  
The ammonium sulfate is preferably added over a 60 minute  
period at 4°C, with stirring for an additional 30 minutes  
at 4°C. The suspension is then centrifuged to yield a  
pellet containing the crude immunogenic polypeptide. As a  
15 result of this selective precipitation, substantially all  
of the immunogenic polypeptide is contained in the  
pellet. The ammonium sulfate pellet is then redissolved  
in a suitable buffer.

The redissolved polypeptide is then subjected to  
20 a third selective precipitation designed to remove  
bacterial nucleic acids. This step is preferably carried  
out by acidification. In practice, for the R32tet<sub>32</sub>,  
the ionic strength of the partially purified cell lysate  
is increased significantly, in conjunction with the acid  
25 treatment, by the addition of a salt having high  
solubility in the cell lysate. Suitable salts for this  
purpose include 2-4 M MgCl<sub>2</sub> or 2-4 M NaCl, or mixtures  
thereof. Thereafter, the cell lysate is adjusted to a pH  
of about 2.0 with a suitable acid, such as trifluoroacetic  
30 acid, phosphoric acid or hydrochloric acid. Nucleic acids  
precipitated by the acid treatment can be easily removed  
from the cell lysate by centrifugation.

Partial purification of the cell lysate, in the  
manner just described, significantly reduces the amount of  
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1 cellular polypeptides and proteins initially present in  
the cell lysate. Following the selective precipitation  
steps, the solution containing the immunogenic polypeptide  
is further purified by a series of two chromatographic  
5 procedures, namely, ion exchange chromatography and  
reversed-phase chromatography.

Separation of residual bacterial contaminants  
from the partially purified cell lysate by ion exchange is  
carried out using a microparticulate column packing having  
10 cation or anion exchange groups, such as carboxymethyl  
(CM), sulfopropyl (SP), diethylaminoethyl (DEAE),  
quaternary aminoethyl (QAE), bound to a suitable matrix.  
The ion exchanger should provide a sufficiently porous,  
open matrix for passage of the polypeptide to be  
15 purified. Generally, an ion exchanger having a bead size  
from 10-100 microns in diameter, with an exclusion limit  
of 10 daltons will perform satisfactorily. Particularly  
good results have been obtained using a CM cation exchange  
support such as CM-Trisacryl<sup>R</sup> M (LKB Products, Bromma,  
20 Sweden) for ion exchange of R32tet<sub>32</sub>. The highly basic  
C-terminal "tail" binds tightly to the CM-support,  
effecting separation of the desired polypeptide from other  
contaminants then present in the cell lysate. Separation  
of nucleic acids from a partially purified cell lysate  
25 containing the polypeptide R32LA has been accomplished on  
the anion exchange support, DEAE-Trisacryl M (LKB  
Products, Bromma, Sweden). In the case of R32NS1<sub>81</sub>,  
particularly good results have been obtained using the  
cation exchange support, sulfopropyl-Sephacrose<sup>R</sup>  
30 (Pharmacia, Piscataway, New Jersey) cross-linked agarose.

The solution of the immunogenic peptide is  
contacted with the ion exchange support and then eluted  
therefrom. Elution can be carried out using a suitable  
buffer solution which provides a fraction containing the  
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1 desired immunogenic polypeptide, substantially free of  
polypeptide, protein and nucleic acid contaminants. The  
buffer solutions used as eluants herein are those widely  
5 substances. Gradient elution from a cation exchange  
support is used to advantage with certain of the  
polypeptides derived from P. falciparum CS protein  
containing the tet "tail". For the polypeptide R32LA, the  
nucleic acid contaminants are adsorbed on the ion exchange  
10 matrix, whereas the desired polypeptide passes through the  
ion exchange and is collected in the eluate and wash.  
This effluent may be passed several times in succession  
through the same ion exchange column, or through separate  
columns having different packings.

15 In the case of R32NS1<sub>81</sub>, it is preferred that a  
chaotrope, e.g., urea, thiocyanate, guanidine, guanidinium  
chloride or ethylene glycol, is added to the supernatant  
containing the peptide from the salt precipitation and the  
supernatant is adjusted to about pH 4 with, for example,  
20 sodium hydroxide, prior to ion exchange. The preferred  
chaotrope is urea at a final concentration of about 3M.  
The chaotrope and pH adjustment is useful in disrupting  
aggregates of the peptide. Following adsorption to a  
cation exchange support, the support is washed with buffer  
25 at pH 4 and at pH 5, e.g., 50 mM sodium acetate. Then,  
the R32NS1<sub>81</sub> is eluted with salt at about pH 6.5, e.g.,  
20 mM sodium phosphate and 0.5 M sodium chloride in 10 mM  
DTT.

30 The cell lysate, after treatment for removal of  
polypeptide, protein and nucleic acid contaminants, as  
described above, is rendered substantially free of  
residual bacterial contaminants including pyrogenic  
material, such as cellular endotoxins, and also including  
residual other contaminants by reversed-phase HPLC.



1           For exampl , reversed-phase HPLC was important  
for resolution of closely related antigens in the product  
mixture . A good exampl of component resolution is the  
purification of R32LA. In this cas , even though th  
5   major species in the mixture is in excess of 95%,  
separation of 2 proteins differing by 3 amino acid  
residues is achieved. Similar separations during  
preparation of other proteins where truncated or oxidized  
C-terminal derivatives were removed by reversed-phase HPLC  
10 were achieved.

Reversed-phase chromatography involves contacting  
a solution of a desired protein, a solid, hydrophobic  
support, or stationary phase, whereby the protein is  
adsorbed to the support. The protein is then eluted,  
15 after washing, by rinsing the support with an a polar  
organic solvent, i.e., the mobile phase. The stationary  
phase preferably comprises a support such as alumina, or a  
silica-based support, the latter being preferred, to which  
is bonded various non-polar organic groups. Such bonded  
20 phases may be prepared, for example, by reacting surface  
silanol groups on the silica with an organochlorosilane,  
as is well-known in the art. The silica-based supports  
include, for example, spherical silica particles,  
irregular silica particles or particulate substrates  
25 coated with silica. The particle size and porosity must  
be appropriate for separation of the specific polypeptide  
which is to be purified. Separation of contaminants from  
the immunogenic polypeptides by reversed-phase HPLC is  
preferably carried out using a stationary phase selected  
30 from the group of C2-C18 alkyl groups, preferably, on a  
silica-based support.

The mobile phase chosen for reversed-phase HPLC  
should have low toxicity and viscosity and be readily  
available in pure form. The mobile phase may be selected  
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1 from the group of water miscible low molecular weight alcohols, e.g.,  
methanol, n-propanol, or isopropanol, tetrahydrofuran,  
dioxane, or acetonitrile. The preferred mobile phase for  
use in the present invention is selected from the group of  
5 C<sub>1</sub>-C<sub>3</sub> alcohols, acetonitrile or tetrahydrofuran. The  
mobile phase chosen will depend primarily on the strength  
and selectivity of a given solvent for the immunogenic  
polypeptide sought to be purified.

Gradient elution, e.g. using 0-35% isopropanol in  
10 acid, e.g., heptafluorobutyric acid, phosphoric acid,  
acetic acid or trifluoroacetic acid, has been found to be  
effective in the purification of R32NS1<sub>81</sub>, R32tet<sub>32</sub>  
and R32LA. Trifluoroacetic acid, 0.1 to 0.2% by volume is  
preferred.

15 Under optimal conditions, as exemplified below,  
reversed-phase HPLC is capable of achieving a 10<sup>8</sup>  
reduction of the endotoxin content of a partially purified  
cell lysate in a single step. Diafiltration and sterile  
filtration are also performed on the eluate of the  
20 reversed-phase HPLC column as a final purification step  
for removal of acids and organic solvents used in HPLC and  
to adjust pH to pH 6-8.

Various other procedures can be employed in  
connection with the process of the present invention,  
25 although such other procedures are not necessary to  
achieve a highly purified, pharmaceutical grade product.  
Such procedures can be employed between, before or after  
the above described process steps. One such optimal step  
is diafiltration.

30 The term "diafiltration" is used herein in the  
art-recognized sense, to refer to a form of continuous  
dialysis which is extremely effective in achieving many  
buffer exchanges. Diafiltration is preferably carried out  
across a cellulosic membrane or ultrafilter. Suitable

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1 membran s/filters are those having from about a 1000  
molecular weight (MW) cut-off to those having pore size up  
to 2.4 um diam ter. A number of differ nt systems  
adaptable to diafiltration are comm rcially availabl ,  
5 such as the 10K Amicon dual spiral cartridge system. In  
the process of the present invention, diafiltration using  
an ammonium acetate buffer containing DTT at about pH 5  
can be effectively employed in the purification of the  
polypeptide R32tet<sub>32</sub>, prior to ion exchange, in order to  
10 remove low molecular weight contaminants. Following the  
purification, the solution containing the pure  
poplypeptide can be diafiltered to remove residual salts.

Another procedure which has been discovered to be  
useful for disruption of protein-polynucleotide complexes  
15 and, therefore, for removal of nucleic acid contaminants,  
is treatment of the impure antigen with nucleases.  
Nuclease digestion can be incorporated in the process of  
the invention immediately following cell lysis or  
following partial purification, such as after heating  
20 and/or after ammonium sulfate precipitation. For example,  
the ammonium sulfate isolate can be diafiltered, as  
described above, except that the buffer is selected for  
its compatibility with nuclease enzyme activity and the  
antigen. A suitable buffer for this purpose is 10 mM  
25 ammonium acetate and 20 mM ZnSO<sub>4</sub> (pH 5.0). Following  
the diafiltration, a nuclease enzyme is added to the  
retentate containing the protein in the diafiltration  
apparatus. After a holding period of sufficient duration  
to permit hydrolysis of nucleic acid to low molecular  
30 weight nucleotides, diafiltration is continued using a  
high salt buffer to weaken ionic interactions between the  
nucleotide fragments and the antigen. During this phase,  
low molecular weight nucleotide fragments are removed in  
the permeate while the antigen is retained in the

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1 retentate. Th diafiltration concludes using a third  
buffer which is chosen for its compatibility with  
subsequent purification steps.

Any enzyme or combination of enzymes having  
5 phosphodiesterase activity with nucleic acid substrates in  
buffers compatible with the antigen can be used. Phospho-  
diesterases called nucleases which hydrolyze single and  
double stranded DNA and RNA, and act by endo- and  
exohydrolytic mechanisms are preferred. P<sub>1</sub> nuclease  
10 produced by Penicillium citrinum and Micrococcal nuclease  
are examples of preferred nucleases.

Size exclusion chromatography may be used as an  
adjunct to reversed-phase HPLC in the practice of the  
present invention.

15 Size exclusion chromatography, when used, can be  
conveniently performed using a porous particulate matrix  
having a working range of 1000-300,000 daltons and particle  
size between about 10 and about 100 microns in diameter.  
Suitable size exclusion column packings for use in the  
20 present invention include Spherogel<sup>R</sup> TSK 2000 SW and  
3000 SW, (Beckman Instruments, Berkeley, CA) which are  
spherical silica particles with a protein-compatible  
hydrophilic polymer coating and an average particle size  
of 13 microns. Other commercially available size  
25 exclusion materials may also be used, such as Sephadex  
<sup>R</sup>G-50, G-75, G-100 or Sephacryl<sup>R</sup> S-200 (Pharmacia,  
Piscataway, NJ) or Biogel<sup>R</sup> P-10 to P-60 (BioRad,  
Richmond, CA).

Thus, purification of R32tet<sub>32</sub> by the process  
30 of the invention preferably comprises the following  
steps: (1) lysis (2) heat treatment (3) ammonium sulfate  
precipitation (4) acid precipitation (5) diafiltration (6)  
ion exchange (7) reversed-phase HPLC (8) diafiltration and  
(9) sterile filtration. The purification of R32LA is  
35 preferably carried out by the following steps: (1) lysis

- 1 (2) heat treatment (3) ammonium sulfate precipitation  
(4) acid precipitation (5) ion exchange (6) reversed-phase  
HPLC (7) diafiltration and (8) sterile filtration. The  
purification of R32NS1<sub>81</sub> is preferably carried out by  
5 the following steps: (1) lysis (2) PEI precipitation (3)  
ammonium sulfate precipitation, (4) acid precipitation,  
(5) ion exchange, (6) reversed-phase HPLC, (7)  
diafiltration and (8) sterile filtration.

The following examples are, illustrative, but not  
10 limiting, of the process of the invention. Examples 1 and  
2 describe fermentation and cell harvesting of a  
recombinant E. coli host cell producing R32tet<sub>32</sub>.

#### Example 1 - Fermentation

15

A master cell bank was prepared by selecting a  
kanamycin resistant clone of Escherichia coli K12, strain  
AR58, containing plasmid pR32tet<sub>32</sub>Kn from the agar  
plates containing 50 µg/ml kanamycin sulfate (Kn) and  
20 incubating at 32°C. Strain AR58 is a lysogen containing  
the cI857 mutation. pR32tet<sub>32</sub>Kn is a derivative of pAS1,  
which is described in Rosenberg, U.S. patent 4,578,355.  
The vector is substantially described in Young et al.,  
Science 228: 958 (1985), except that Kanamycin resistance  
25 was substituted for ampicillin resistance in pAS1. The  
master cell bank was frozen at -65°C for storage.

A working cell bank was prepared from the master  
cell bank and was stored frozen at -65°C.

A seed culture medium was prepared from glycerol  
30 (26 gms.), yeast extract (24 gms.), tryptone (12 gms.)  
K<sub>2</sub>HPO<sub>4</sub> (15.3 gms.), KH<sub>2</sub>PO<sub>4</sub> (1.7 gms.), (NH<sub>4</sub>)<sub>2</sub>SO<sub>4</sub>  
(2.0), PPG 2000 (0.5 ml.) kanamycin (shake flask only;  
50.0 µg/ml.), and sufficient deionized water to bring  
the volume to one liter. The pH of the seed culture

35

1 medium was 7.1-7.2.

A vial from a working cell bank was removed from liquid nitrogen storage and thawed at room temperature. An aliquot of the thawed suspension was transferred to each of two shake flasks containing sterile seed medium to which sterile Kn had been added. The shake flasks were incubated on a gyratory shaker for approximately 15 hours at 32°C. A sample of the culture was removed from each shake flask and the optical density measured. The value obtained was used to calculate the volume of seed culture required to provide a specific optical density (greater than 0.1) in the fermentation medium after inoculation. The calculated volume of the inoculum was transferred to a sterile aspirator flask.

15 The fermenter containing incomplete culture medium, made up of the same components as the seed culture medium, but omitting the potassium phosphate salts, was sterilized in situ at 121°C with agitation for 15 minutes. A solution of the potassium phosphate salts was sterilized separately by autoclaving. The sterile solution was added aseptically to the sterile incomplete culture medium in the fermenter. The resultant composition of the complete medium was that described above for the seed culture medium.

25 Inoculation of the fermenter was accomplished by pumping the inoculum prepared above from the aspirator flask through an addition port under aseptic conditions. During growth, temperature was controlled at 32°C, pH was controlled above 6.5 by the addition of sterile  $\text{NH}_4\text{OH}$ , and the dissolved oxygen was controlled above 15% of saturation.

Samples were removed during the growth phase to determine the optical density. When the appropriate

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- 1 density (greater than OD 12.0) had been reached,  
expression of the antigen was induced by raising the  
temperature of the culture from 32°C to 42°C. (See,  
Rosenb rg et al., Meth. Enzymol. 101: 123 (1983). The  
5 fermentation was continued under these conditions for  
90-240 minutes.

### Example 2 - Cell Harvesting

- 10 The broth culture was chilled below 20°C and  
transferred from the fermenter to a hollow fiber concen-  
trator, Amicon DC10L, equipped with a 0.1 micron cartridge.  
When the transfer was complete the concentrator was placed  
in a cold room at 4°C. The filtration proceeded until the  
15 retentate volume was approximately 15% of the culture  
volume. After the filtration was completed, the retentate  
was drained into an aspirator flask. The aspirator flask  
was disconnected and placed in a Class II, type B  
biological hood. The aspirator contents were dispensed  
20 into bottles and the suspension was centrifuged. The  
supernatant was removed and the pellets divided among  
several containers. The cell pellets were stored at -70°C  
until initiation of the purification process.

- Examples 3-9 describe an isolation procedure and  
25 various purification procedures for the recovery of  
purified polypeptide R32tet<sub>32</sub>.

### Example 3 - Isolation of R32tet<sub>32</sub> From Producing Cells

- 30 A cell pellet, prepared as described in Example 2,  
above, and weighing 20 g, was thawed by suspension, at  
room temperature, in a lysis buffer made up of 50 mM  
Tris-HCl, 2 mM EDTA, 0.1 mM DTT, 5% glycerol (pH 8) to a  
35

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- 1    concentration of approximately 1 g/5 ml, based on the wet  
c    cell pellet weight. All subsequent steps were performed  
at 4°C unless otherwise indicated.

Lysozyme was added to the cell suspension to a  
5    final concentration of 0.2 mg/ml and the suspension was  
stirred for 30 minutes. The solution was blended three  
times for intervals of one minute each in a Waring blender  
and then sonicated three times for intervals of one minute  
each using a Branson Model 350 sonifier set at 40% duty  
10    cycle and with an output value of 6. Deoxycholate (DOC)  
was added to the lysed suspension to a concentration of  
0.1% (w/v). The mixture was stirred for 30 min. and then  
centrifuged at 10,000 x g in a Sorvall Model RC-5B  
centrifuge for 60 minutes.

- 15    The supernatant obtained by centrifugation was  
heated in a boiling water bath for 10 minutes with stirring  
and then cooled for 1 hour at room temperature. The heat  
treated suspension was centrifuged as indicated above for  
30 minutes. Granular ammonium sulfate was added gradually  
20    with stirring to the heat treated supernatant to a  
concentration of 15-25% of saturation over a 15 minute  
interval and the solution was stirred for 30 minutes. The  
suspension was again centrifuged as indicated above for 30  
minutes to yield a pellet containing crude R32tet<sub>32</sub>.  
25    The pellet was resuspended in one fifth volume of lysis  
buffer.

Example 4 - Purification of R32tet<sub>32</sub> By Acid  
Precipitation, Ion Exchange  
Chromatography and Reversed-Phase  
30    HPLC

While stirring at 4°C, the solution resulting  
from Example 3 was adjusted to 1-2 M magnesium chloride.  
The pH was adjusted to 2 with trifluoroacetic acid and the

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1 solution stirred for several hours. The precipitated  
nucleic acids were removed by centrifugation for 30  
minutes.

Th acid-treated supernatant was chromatographed  
5 on CM-Trisacryl M. The supernatant was pumped onto a  
column of CM-Trisacryl M (1-8 mg protein loaded/ml of gel)  
which was previously equilibrated with 10 mM ammonium  
acetate (pH 5), at a flow rate of 60 cm/hr. The column  
was washed with 10 mM ammonium acetate (pH 5). The  
10 product was eluted with either a linear gradient of 0-0.5  
M ammonium chloride or a step gradient of 0.3 and then 0.6  
M ammonium chloride. The desired product eluted at 0.5 M  
salt in the linear gradient and 0.6 salt in the step  
gradient as determined by monitoring at 280 nm.

15 The eluate from the ion exchange column was  
dialyzed against 10 mM phosphate buffer (pH 6.5) and made  
10 mM in DTT. The dialyzed solution was adjusted to 5%  
acetic acid and chromatographed on a Vydac 300 Angstrom  
C-4, 5 micron reversed-phase column (0.46 X 25 cm) using a  
20 gradient of 2-propanol in 5% acetic acid. The desired  
product eluted at a solvent concentration of 30% as  
determined by monitoring at 229 nm. The desired product  
was dialyzed against pyrogen-free 10 mM phosphate, 0.15 M  
chloride buffer (pH 6.5). This procedure resulted in  
25 R32tet<sub>32</sub> having about 6 Endotoxin Units per mg of  
protein and in the order of 0.001% (W/W) DNA.

#### Example 5 - Nuclease Treatment

An ammonium sulfate precipitate of the polypeptide  
R32tet<sub>32</sub>, prepared as described above, was redissolved  
30 in 10 mM Tris, 10 mM DTT (pH8). The solution was  
diafiltered against 10 volumes of 10 mM ammonium acetate,  
20 mM ZnSO<sub>4</sub> (pH5) using a spiral ultrafiltration system

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1 (Amicon S1Y10) with a nominal 10,000 dalton cutoff. The  
r circulation pump was stopped and the r circulation  
vessel containing the retentate was opened.  $P_1$   
nuclease, a zinc requiring enzyme, was added to the  
5 recirculation vessel to a concentration of 10 mg/l. The  
retentate was incubated for 1 hour at 37°C with stirring.  
Diafiltration was resumed using 10 volumes of 2M  $MgCl_2$   
followed by ten volumes of 10 mM  $NH_4OAc$  (pH5). The  
retentate was subsequently purified by the same ion  
10 exchange (CM-) and HPLC-chromatography procedures  
described above.

The effectiveness of the nuclease diafiltration  
procedure was compared with the standard diafiltration  
procedure using an ammonium sulfate isolate which typically  
15 contains 100,000 ng DNA/mg protein. The nuclease  
diafiltration procedure yields a product containing 100 ng  
DNA/mg protein, compared with 14,000 ng DNA/mg protein in  
the product from the standard diafiltration procedure.  
This represents a 1000-fold reduction in nucleic acid as a  
20 result of the nuclease diafiltration step and 140-fold  
reduction in contaminating DNA over the standard  
diafiltration process.

Examples 6 and 7 describe production scale  
isolation and purification protocols for the polypeptides  
25 R32tet<sub>32</sub> and R32LA, respectively.

Example 6 - Production Scale Isolation and  
Purification Protocol for the  
Polypeptide R32tet<sub>32</sub>

A cell pellet, prepared as described in Example 2,  
30 above, and weighing 2600 g. was thawed to room temperature  
and suspended in a buffer made up of 50 mM Tris, 2 mM  
EDTA, 0.1 mM DTT, 5% glycerol (pH 8.0) to a concentration  
of approximately 200 g/l, based on wet cell pellet weight.  
Lysozyme was added to a final concentration of 0.15 mg/ml  
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1 and the mixture was incubated for 30 minutes at 4°C. This  
suspension was pumped through a Dymomill glass bead cell  
disrupter, using 0.2 mm beads at a rate of 100 ml/min.  
with cooling to 4°C. The lysed suspension was treated  
5 with 0.1% deoxycholate for 30 minutes at 4°C followed by  
continuous centrifugation at 39,9000 X g in a Beckman  
JCF-Z rotor, at a flow rate of 250 ml/min.

The supernatant obtained by centrifugation was  
diluted to approximately 150 g/l and heated on a steam  
10 bath to approximately 80°C to 90°C and then cooled to  
15-35°C. This heat treated suspension was centrifuged, as  
described above.

Granular ammonium sulfate was added over a 30  
minute period to 25% saturation, centrifuged and the pre-  
15 cipitate was removed. To the supernatant liquid, granular  
ammonium sulfate was added gradually with stirring to a  
concentration of approximately 40% of saturation, over a  
30 minute period at 4°C. The suspension was centrifuged  
as described above, to yield a pellet containing the crude  
20 polypeptide R32tet<sub>32</sub>. The ammonium sulfate pellet was  
suspended in one fifth volume of 10 mM Tris buffer con-  
taining 10 mM DTT, stirred overnight at 4°C and centri-  
fuged at 14,000 X g at 4°C for 30 minutes.

The supernatant from the redissolved pellet was  
25 adjusted to 2 M in MgCl<sub>2</sub> and adjusted to pH 2 with  
trifluoroacetic acid, and stirred at 4°C for two hours.  
The precipitated nucleic acids were removed by  
centrifugation at 14,000 X g at 4°C for 30 min.

The supernatant from the acid precipitation was  
30 diafiltered with 10 volumes of 10 mM pH 5.0 ammonium  
acetate buffer containing 10 mM DTT using a 10 K Amicon  
dual spiral cartridge system.

The diafiltered retentate was pumped onto a 1.2  
liter column of CM-Trisacryl M at 100 ml/min and the  
35 column was eluted with a step gradient of ammonium  
chloride (0, 0.3 and 0.6 M) in 10 mM pH 5 ammonium acetate

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1 buffer. The desired product eluted at 0.6 M ammonium  
chloride.

The ion-exchange product was made 10 mM in DTT  
and 5% in acetic acid and chromatographed on Vydac 300  
5 Angstrom C-4 15 to 20 micron reversed-phase packing in a  
5.1 X 30 cm column with a gradient of isopropanol in 5%  
acetic acid using a Rainin Autoprep HPLC unit at 100  
ml/min. The product eluted at approximately 18%  
isopropanol as determined by monitoring at 280 nm.

10 The reversed-phase product was diafiltered with  
7 l. of sterile pyrogen-free PBS buffer (10 mM pH 6.6  
phosphate, 150 mM sodium chloride, filtered through a 10 K  
hollow fiber cartridge) using a 10 K Amicon spiral  
cartridge to yield sterile bulk product, after sterile  
15 filtration.

The results of a typical production run using the  
above-described procedure are set forth in Table II, below.

TABLE II  
ANALYSIS OF PRODUCTION RUN

20 R32tet<sub>32</sub> ANTIGEN

Step	Total <sup>a</sup> Protein (g)	Antigen <sup>b</sup> (g)	Endotoxin <sup>c</sup> LOG EU/mg	DNA <sup>d</sup> ng/mg
Lysate	368.0	32.0	10.0	600000
25 Heated supernatant	116.0	10.0	10.0	1400000
Ammonium sulfate pellet	11.0	3.4	6.0	90000
30 Acid supernatant	6.0	3.5	4.5	<0.5
Diafiltrate	3.3	2.5	5.5	<20
Ion Exchange	1.5	2.0	2.6	<0.5
Reversed-Phase	1.3	1.9	0.5	<0.5
35 Final Product	1.0	1.3	0.8	0.5

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- 1 a - Determined by Lowry analysis using albumin as a  
standard; lower levels of total protein than antigen  
at later stages of protocol attributed to lower Lowry  
response of antigen.
- 5 b - antigen levels estimated using particle fluorescence  
assay with correction by HPLC analysis.
- 10 c - Determined by Limulus Amebocyte Lysate clotting assay  
and expressed as log of total EU (endotoxin units)  
per mg of antigen.
- 15 d - Determined at early states of protocol by diphenylamine  
colorimetric test and at later stages by hybridization,  
and expressed in terms of ng DNA per mg of antigen.

Example 7 - Production Scale Isolation and  
Purification Protocol for the  
Polypeptide R32LA

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A cell pellet obtained from a cell culture of E. coli  
producing R32LA (the sequence of which is: N-Met-  
Asp-Pro [Asn-Ala-Asn-Pro]<sub>15</sub> - (Asn-Val-Asp-Pro)]<sub>2</sub> - Leu  
Arg-C), and weighing 1000 g, was thawed at room temperature  
25 and suspended in a buffer made up of 50 mM phosphate, 2 mM  
EDTA, 5% glycerol containing 0.1% deoxycholate (pH 6.5) to  
a concentration of approximately 200 g/l, based on wet  
cell pellet weight. The suspension was pumped through a  
Dynomill glass bead cell disrupter using 0.2 mm beads at a  
30 rate of 100 ml/min. with cooling to 4°C. The lysed  
suspension was clarified by continuous centrifugation at  
39,900 X g in a Beckman JCF-Z rotor at a flow rate of 300  
ml/min.

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1       The supernatant obtained by centrifugation was heated  
on a steam bath to approximately 80°C and then cooled to  
about 15°C. The heat treated suspension was centrifuged  
as described above.

5       Granular ammonium sulfate was added gradually with  
stirring to the heat-treated supernatant to a  
concentration of 25% of saturation over a 30 minute period  
at 4°C. The suspension was centrifuged at 39,900 X g at  
200 ml/min in the Beckman JCF-Z rotor to yield a super-  
10       natant containing the crude polypeptide R32LA. Granular  
ammonium sulfate was added gradually with stirring to the  
heat-treated supernatant to a concentration of 60% of  
saturation over a 30 minute period at 4°C and the solution  
was stirred an additional 15 minutes at 4°C. The  
15       suspension was again centrifuged under the same conditions  
to yield a pellet containing the crude polypeptide R32LA.  
The ammonium sulfate pellet was resuspended in one fifth  
volume of 10 mM pH 6.5 phosphate buffer, stirred for one  
hour at 4°C and centrifuged at 14,000 X g at 4°C for 30  
20       minutes.

The supernatant from the redissolved pellet was  
adjusted to pH 2 with trifluoroacetic acid, and stirred  
overnight at 4°C. The precipitated nucleic acids were  
removed by centrifugation at 14,000 X g at 4°C for 30  
25       minutes. The supernatant from the acid precipitation was  
neutralized to pH 6.5 by dropwise addition of 6 M ammonium  
hydroxide with stirring at 4°C.

The neutralized supernatant was pumped on to a 2.0  
liter column of DEAE-Trisacryl M at 100 ml/min and the  
30       column is washed with a 10 mM phosphate containing 0.1 M  
sodium chloride (pH 6.5). The eluate and wash contained  
the polypeptide R32LA. The column was regenerated with 10  
mM phosphate buffer containing 1 M NaCl (pH 6.5). The  
first wash containing the polypeptide R32LA was passed  
35       through the column a second time followed by a wash with

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1 10 mM phosphate containing 0.1 M NaCl (pH 6.5).

The eluate and wash from the ion exchange column was made 0.2% in trifluoroacetic acid and chromatographed on Vydac 300 Angstrom C-18 15 to 20 micron reversed-phase packing in a 5.1 X 30 cm column using a gradient of isopropanol in 0.2% trifluoroacetic acid using a Rainin Autoprep HPLC at 100 ml/min. The product eluted at approximately 10% isopropanol as determined by monitoring at 220 nm.

10 The reversed-phase product was concentrated to 500 ml and diafiltered with 5 l of sterile pyrogen-free buffer (10 mM pH 6.6 phosphate, 150 mM sodium chloride, filtered through a 10 K hollow fiber cartridge) using a Lab-20 ultrafiltration system with two 5 K cellulosic membranes.

15 The retentate was filtered through a Millipak 60 cartridge to yield sterile bulk product.

The results of a typical production run using the procedure just described are set forth in Table III, below.

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TABLE III  
ANALYSIS OF PRODUCTION RUN R32LA ANTIGEN

Step	Total <sup>a</sup> Protein (g)	Antigen <sup>b</sup> (g)	Endotoxin <sup>c</sup> LOG EU/mg	DNA <sup>d</sup> ng/mg
Lysate	144.0	6.2	10	1800000
Heated supernatant	23.0	4.2	7	1400000
Ammonium sulfate	7.0	3.0	8	700000
Acid supernatant	3.0	3.0	4	8
Ion Exchange	3.0	2.9	2	<1
Reversed-Phase	1.9	2.6	0	<1
Final Product	1.6	2.0	1	<1

a - See Table II, above

b - antigen estimated using HPLC analysis

c - See Table II, above

d - See Table II, above

Example 8 - Purification of R32NS1<sub>81</sub>

R32NS1<sub>81</sub> is purified substantially as described in Example 6, above, except that a polyethyleneimine (PEI) precipitation step was substituted for the heat treatment. In this step, the clarified cell lysate is incubated in 0.5% PEI while stirring at 2-8°C for about an hour, followed by centrifugation to separate precipitated bacterial nucleic acids and proteins. In the second selective precipitation step, R32NS1<sub>81</sub> is



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- 1 collected in ammonium sulfate at 20-40% of saturation.  
The ammonium sulfate precipitate is resuspended and acid  
precipitated without addition of chloride salt. Urea is  
added to the supernatant to a final concentration of about  
5 3 M urea and the pH is adjusted to pH 4 with sodium  
hydroxide prior to ion exchange.

In a representative ion exchange step, a  
sulfopropyl-Sepharose column is employed. Such column has  
a greater capacity than the CM-Trisacryl column used in  
10 the preceding Examples because it is less subject to  
protonation at low pH. The malaria antigen is eluted in  
20 mM sodium phosphate, 0.5 M sodium chloride, 10 mM DTT  
(pH 6.5).

The eluate from the ion exchange step is then  
15 treated by reversed-phase chromatography and filtration  
substantially as described in Example 6, except that 0.2%  
trifluoroacetic acid is used instead of acetic acid, to  
result in pure R32NS1<sub>81</sub>.

The results of these Examples demonstrate that  
20 highly purified potential malaria vaccinal antigens can be  
produced from E. coli expression systems. In spite of the  
unusual amino acid composition of the P. falciparum CS  
constructs, each product accumulates to 4-11% of total  
cellular protein and is stable during and after heat  
25 induction. The flexibility of the purification scheme  
results from the dominating properties of the R32 peptide  
sequence. These properties (temperature and acid pH  
stability) result in substantial purification by using  
only precipitation methods. Although the tet<sub>32</sub> peptide  
30 is less stable to 80°C treatment, the purification factor  
was so high that protein loss was tolerable for initial  
production of this material. Thus, the process of the  
invention can be used to purify and E. coli derived

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- 1 immunogenic polypeptid comprising at least 4 tandem  
repeats from the P. falciparum CSP.

The purified immunogenic polypeptide may be  
formulated as a vaccine by adsorption on or admixing with  
5 a suitable adjuvant so as to increase its immunizing  
potency. Examples of suitable adjuvants include aluminum  
hydroxide and aluminum sulfate.

While the above fully describes the invention and  
all preferred embodiments thereof, it is to be appreciated  
10 that the invention is not limited to the embodiments  
particularly described but rather includes all  
modifications thereof coming within the scope of the  
following claims.

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1 What is claimed is:

1. A process for purifying an immunogenic polypeptide, comprising four or more tandem repeat units of the P. falciparum CS protein, from a clarified cell lysate from a recombinant E. coli host cell culture which comprises:

- (a) selectively precipitating bacterial contaminants;
- (b) selectively precipitating the immunogenic polypeptide from the supernatant of step (a);
- (c) resolubilizing the precipitate from step (b) containing the immunogenic polypeptide and selectively precipitating bacterial contaminants from the solution;
- (d) contacting the solution of the immunogenic polypeptide with an ion exchange support and collecting fractions which contain the polypeptide; and
- (e) contacting the solution of the immunogenic polypeptide with a solid, hydrophobic support whereby the polypeptide is adsorbed to the support, eluting the polypeptide from the support with a polar organic solvent and collecting fractions which contain the purified polypeptide.

2. The process of claim 1 wherein step (a) is carried out by heating the clarified cell lysate or by precipitation with polyethyleneimine; step (b) is carried out by salting out the immunogenic polypeptide; step (c) is carried out by adjusting the pH to below about pH 2.5; and, step (e) is carried out by contacting the solution of the immunogenic polypeptide with a C2-18 alkyl support and eluting the immunogenic polypeptide with a C1-3 alcohol, acetonitrile or tetrahydrofuran.

3. The process of claim 2 wherein step (a) is carried out by heating the clarified cell lysate to 75-90 °C or by precipitation with 0.1-1% polyethyleneimine;

1 step (b) is carried out by salting out the immunogenic  
polypeptide with a sulfate, citrate or phosphate salt with  
a monovalent cation; step (c) is carried out by adjusting  
th pH to pH 2.0-2.4 with trifluoroacetic acid, phosphoric  
5 acid or hydrochloric acid; step (d) is carried out using a  
carboxymethyl or sulfopropyl support; and, step (e) is  
carried out using a C4 or C18 alkylsilica support.

4. The process of claim 2 wherein step (a) is  
carried out by heating the clarified cell lysate to 80-90  
10 C or by precipitation with 0.2-1% polyethyleneimine; step  
(b) is carried out by salting out the immunogenic  
polypeptide with a sulfate, citrate or phosphate salt with  
a monovalent cation; step (c) is carried out by adjusting  
the pH to pH 2.0-2.4 with trifluoroacetic acid, phosphoric  
15 acid or hydrochloric acid; step (d) is carried out using a  
DEAE or QAE carboxymethyl or sulfopropyl support; and,  
step (e) is carried out using a C4 or C18 alkylsilica  
support.

5. The process of claim 2 wherein the clarified  
20 cell lysate is treated with a nuclease to disrupt  
protein-nucleic acid complexes prior to step (a), after  
step (a) and prior to step (b) or after step (b) and prior  
to step (c).

6. The process of claim 1 wherein the immunogenic  
25 polypeptide is selected from the group consisting of  
Rtet32 polypeptides, Rtet86 polypeptides, RG polypeptides,  
RLR polypeptides, RN polypeptides, NS1R polypeptides and  
RNS1 polypeptides.

7. A process for isolating and purifying the  
30 polypeptide R32NS1<sub>81</sub> from a cell culture of E. coli  
producing said peptide, which process comprises:

a) disrupting the cells and separating the  
cellular debris from said suspension to provide a  
clarified cell extract containing the peptide R32NS1<sub>81</sub>  
35 together with undesired polypeptides, proteins, DNA and  
endotoxins;

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1           b) treating the clarified extract with  
poly thylen imine so as to precipitate undesired bacterial  
contaminants and thereafter separating the precipitated  
bacterial contaminants from the supernatant containing the  
5 peptide R32NS1<sub>81</sub>;

          c) adding ammonium sulfate to the supernatant  
containing R32NS1<sub>81</sub> to a concentration of about 20% to  
about 40% of saturation, precipitating from the cell  
extract ammonium sulfate together with the peptide  
10 R32NS1<sub>81</sub>, forming a suspension of said precipitate and  
separating therefrom the supernatant containing the  
peptide R32NS1<sub>81</sub>;

          d) adjusting said supernatant liquid to a pH of  
about 2 with acid, thereby precipitating bacterial  
15 contaminants, and separating the precipitated bacterial  
contaminants from the supernatant containing R32NS1<sub>81</sub>;  
and

          e) adding a chaotropic agent to the supernatant  
containing R32NS1<sub>81</sub> and contacting the supernatant with  
20 a cation exchanger, followed by elution at a pH of about  
65 and collecting the eluate; and

          f) removing residual bacterial contaminants from  
said ion exchange eluate by reversed-phase high  
performance liquid chromatography (HPLC), using as the  
25 stationary phase C2-18 alkyl groups on a solid support,  
and as the mobile phase, a polar organic solvent to  
provide an eluate which is free of bacterial contaminants;  
and

          g) subjecting the reversed-phase HPLC eluate to  
30 diafiltration to yield a retentate of pure polypeptide  
R32NS1<sub>81</sub>.

8. A process for isolating and purifying the  
polypeptide R32tet<sub>32</sub> from a cell culture of E. coli  
producing said peptide, which process comprises:

35           a) disrupting the cells and

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- 1 separating the cellular debris from said suspension to  
provid a clarified c ll extract containing th p ptide  
R32tet<sub>32</sub> together with undesired polypeptides, proteins,  
DNA and ndotoxins;
- 5 b) heating the clarified extract to a  
temperature of about 80°C to about 90°C, so as to  
precipitate selectively undesired bacterial contaminants,  
without substantial precipitation or degradation of the  
polypeptide R32tet<sub>32</sub>, and thereafter cooling the cell  
10 extract and separating the precipitated bacterial  
contaminants from the supernatant containing R32tet<sub>32</sub>;  
c) adding ammonium sulfate to the cooled  
supernatant containing R32tet<sub>32</sub> to a concentration of  
about 25% to about 40% of saturation, precipitating from  
15 the supernatant ammonium sulfate together with the peptide  
R32tet<sub>32</sub>, forming a suspension of said precipitate and  
separating therefrom the supernatant containing the  
peptide R32tet<sub>32</sub>;  
d) adding to the supernatant liquid a soluble  
20 salt so as to increase the ionic strength of said  
supernatant liquid and adjusting said supernatant liquid  
to a pH of about 2 with acid, thereby precipitating  
bacterial contaminants and separating the precipitated  
bacterial contaminants from the supernatant containing  
25 R32tet<sub>32</sub>;  
e) subjecting the supernatant of the acid  
precipitation to diafiltration at a pH of about 5; thereby  
yielding a retentate containing peptide R32tet<sub>32</sub>;  
f) contacting the retentate with a cation  
30 exchanger, followed by elution with a salt at a pH of  
about 5, and collecting the eluate;  
g) removing residual bacterial contaminants from  
said ion exchange eluate by reversed-phase high  
performance liquid chromatography (HPLC), using as the  
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- 1 stationary phase C2-18 alkyl groups on a solid support,  
and as the mobile phase, a polar organic solvent to  
provide an eluate free of bacterial contaminants; and  
h) subjecting the reversed-phase HPLC eluate to  
5 diafiltration to yield a retentate of pure polypeptide  
R32tet<sub>32</sub>.

9. A process for isolating and purifying the  
polypeptide R32LA from a cell culture of E. coli producing  
said peptide, which process comprises:

- 10 a) disrupting the cells and separating the  
cellular debris from said suspension to provide a  
clarified cell extract containing the polypeptide R32LA  
together with undesired polypeptides, proteins, DNA and  
endotoxins;  
15 b) heating the clarified extract to a  
temperature of about 75°C to about 90°C, so as to  
precipitate selectively undesired bacterial contaminants,  
without substantial precipitation or degradation of the  
polypeptide R32LA, and thereafter cooling the cell extract  
20 and separating the precipitated bacterial contaminants  
from the supernatant containing R32LA;  
c) adding ammonium sulfate to the cooled  
supernatant containing R32LA to a concentration of about  
25% to about 60% of saturation, precipitating from the  
25 supernatant ammonium sulfate together with the peptide  
R32LA, forming a suspension of said precipitate and  
separating therefrom the supernatant containing the  
peptide R32LA;  
d) adjusting the supernatant liquid containing  
30 the peptide R32LA to a pH of about 2 with acid, thereby  
precipitating bacterial contaminants and separating the  
precipitated bacterial contaminants from the supernatant  
containing R32LA;

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1           e) adjusting the supernatant to a pH of about  
6.5 and contacting the supernatant with an anion exchanger  
and collecting the eluate ;

5           f) removing residual bacterial contaminants from  
said ion exchange eluate by reversed-phase high  
performance liquid chromatography (HPLC), using as the  
stationary phase C2-18 alkyl groups on a solid support  
and, as the mobile phase, a polar organic solvent to  
provide an eluate free of bacterial contaminants; and

10           g) subjecting the reversed-phase HPLC eluate to  
diafiltration to yield a retentate of pure polypeptide  
R32LA.

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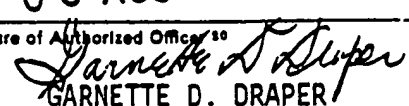
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# INTERNATIONAL SEARCH REPORT

International Application No

PCT/US87/01115

<b>I. CLASSIFICATION OF SUBJECT MATTER</b> (If several classification symbols apply, indicate all) <sup>3</sup>		
According to International Patent Classification (IPC) or to both National Classification and IPC		
INT CL4 C07K 3/18, 3/20, 3/22, 3/24, 3/28		
US CL 530/412, 413, 416, 418, 419, 427; 435/68		
<b>II. FIELDS SEARCHED</b>		
Minimum Documentation Searched <sup>4</sup>		
Classification System	Classification Symbols	
U.S.	530/412, 413, 416, 418, 419, 427; 435/68	
Documentation Searched other than Minimum Documentation to the Extent that such Documents are Included in the Fields Searched <sup>5</sup>		
Search on CAS and Dialog; Files 5, 155, and CA for: Isolation or Purification of recombinant protein/peptides of <u>Plasmodium falciparum</u> , and with HPLC		
<b>III. DOCUMENTS CONSIDERED TO BE RELEVANT</b> <sup>14</sup>		
Category <sup>6</sup>	Citation of Document, <sup>15</sup> with indication, where appropriate, of the relevant passages <sup>17</sup>	Relevant to Claim No. <sup>18</sup>
Y	Nature, Vol. 305, Issued September 1983, "Identification and Chemical Synthesis of a Tandemly Repeated Immunogenic Region of <u>Plasmodium knowlesi</u> Circumsporozoite protein", (GODSON), pages 29-33, see page 31.	1-6
Y	GB,A, 2,154,592 (HOLDER) September 1985, see page 10.	1-9
Y	Biosis Abstract, No. 0016134063, "Purification and Characterization of Culture-Derived Exoantigen of <u>Plasmodium-falciparum</u> ", (SHAMANSKY), Molecular Biochemical Parasitology, Vol. 17(3), Issued 1985, pages 299-310.	1-9
A	PCT,A, W086/00911, (ELLIS), February 1986, see entire document.	1-9
A,P	New England Journal of Medicine, Vol. 315(10), Issued September 1986, "Immunity of Malaria and Naturally Acquired Antibodies to the Circumsporozoite Protein of <u>Plasmodium falciparum</u> ", (HOFFMAN), pages 601-06.	1-9
A,P	Biotechnology, Vol. 4, Issued August 1986, "Current Applications of Chromatography in Biotechnology", (SOFER), pages 712-15. See entire document.	1-9
<div style="display: flex; justify-content: space-between;"> <div style="width: 45%;"> <p><sup>*</sup> Special categories of cited documents: <sup>16</sup></p> <p>"A" document defining the general state of the art which is not considered to be of particular relevance</p> <p>"E" earlier document but published on or after the international filing date</p> <p>"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)</p> <p>"O" document referring to an oral disclosure, use, exhibition or other means</p> <p>"P" document published prior to the international filing date but later than the priority date claimed</p> </div> <div style="width: 45%;"> <p>"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention</p> <p>"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step</p> <p>"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.</p> <p>"&amp;" document member of the same patent family</p> </div> </div>		
<b>IV. CERTIFICATION</b>		
Date of the Actual Completion of the International Search <sup>1</sup>	Date of Mailing of this International Search Report <sup>2</sup>	
18 JUNE 1987	06 AUG 1987	
International Searching Authority <sup>1</sup>	Signature of Authorized Officer <sup>19</sup>	
ISA/US	 GARNETTE D. DRAPER	